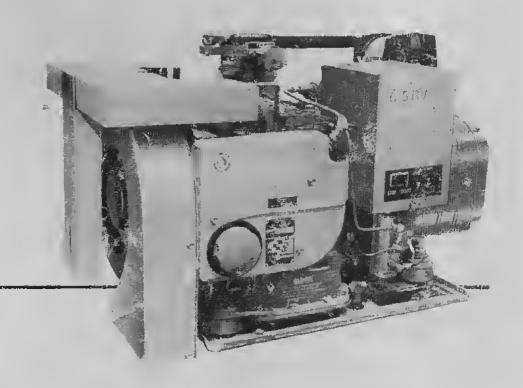


# Parts Manual

6.5 NH-RV GenSet



940-0222 4-81 (SPEC J-P) Replaces 10-79 (Spec J-N)

# **GENERAL INFORMATION**

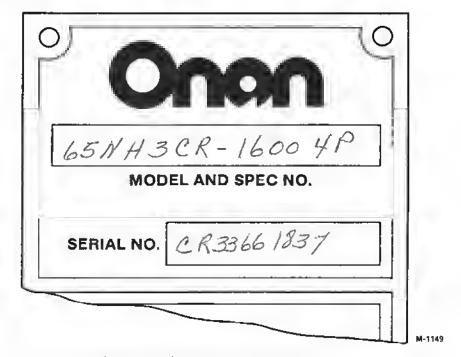
#### INSTRUCTIONS FOR ORDERING REPAIR PARTS

For parts or service, contact the dealer from whom you purchased this equipment or refer to your Nearest Authorized Onan Parts and Service Center.

To avoid errors or delay in filling your parts order, please furnish all information requested.

Always refer to the nameplate on your unit.

1. Always give the MODEL, SPEC NO. and SERIAL NO.



For handy reference, insert "YOUR" nameplate information in the spaces above.

- Do not order by reference number; always use part number and description.
- 3. Give the part number, description and quantity needed of each item. If an older part cannot be identified, return the part prepaid to your dealer or nearest Onan Parts and Service Center. Print your name and address plainly on the package. Write a letter to the same address stating the reason for returning the part.
- 4. State definite shipping instructions. Any claim for loss or damage to your unit in transit should be filed promptly against the transportation company making the delivery. Shipments are complete unless the packing list indicates items are back ordered.

Prices are purposely omitted from this Parts Catalog due to the confusion resulting from fluctuating costs, import duties, sales taxes, exchange rates, etc.

For current parts prices, consult your Onan Dealer, Distributor or Parts and Service Center.

"En esta lista de partes los precios se omiten de proposito, ya que bastante confusion resulto de fluctuaciones de los precios, derechos aduanales, impuestos de venta, cambios extrajeros, etc."

Consiga los precios vigentes de su distribuidor de productos "ONAN."

Std. #36

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#### 940-0222 NH PARTS CATALOG (RV) INTRODUCTION

This Catalog applies to the Standard NH Recreational Vehicle Generator Set. Parts are arranged in groups of related items. Each illustrated part is identified by a reference number corresponding to the same reterence number in the parts list for that group. Parts illustrations are typical. Using the *Model* and *Spec No.* from the nameplate, select parts from this Catalog that apply to your set. Unless otherwise mentioned in the description, parts are interchangeable between models. Right and left sides are determined by *facing* the engine end (front) of the set.

#### **GENERATOR SET DATA TABLE**

MODEL AND SPEC NO.	TYPE	WATTS	VOLTS	HERTZ	WIRE	PHASE
5.0 NH-53CR/* 5.5 NH-53CR/*	Remote Remote	5000 5500	120/240 120/240	50 50	44	Single Single
6.5 NH-3CR/*	Remote	6500	120/240	60	2.2	Single

<sup>\* -</sup> The Specification letter advances (A to B to C, etc.) with manufacturing changes.

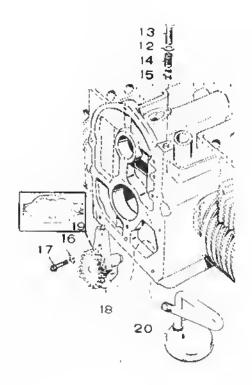
NOTE: The letter R in the Model and Spec denotes Electric Start with Start-Stop at both the Set and the Remote Control.

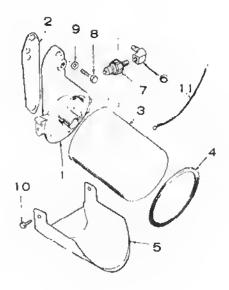
# STANDARD ENGINE PARTS SECTION

This section contains the engine parts used on standard engines listed in the Engine Data table.

<sup>\* -</sup> Set is reconnectible for 120 volt, 2 wire; 240 volt, 2 wire; or 120/240 volt, 3 wire service.

# OIL SYSTEM

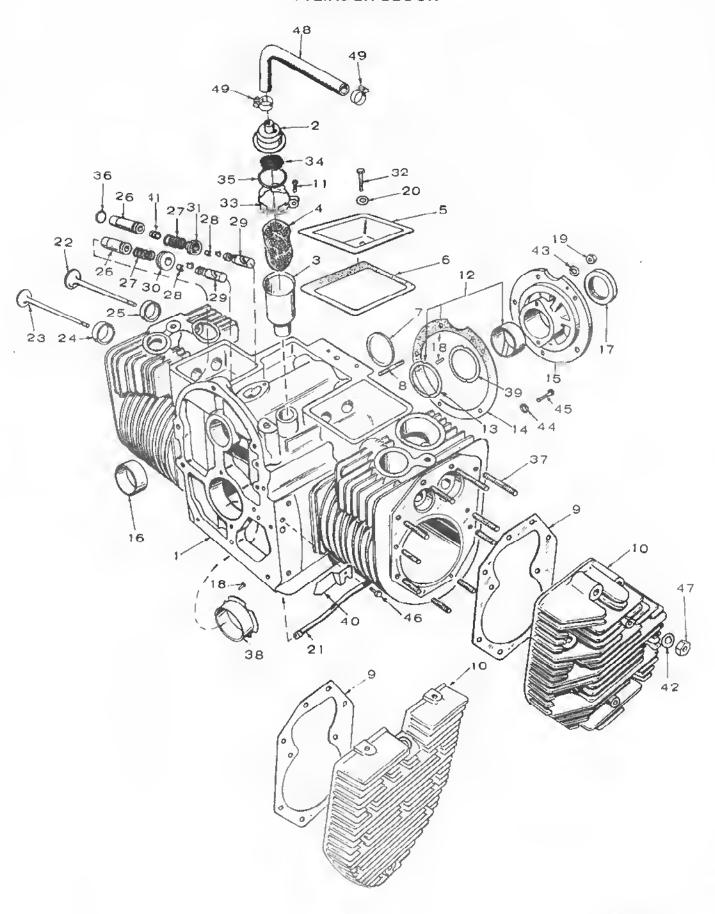




NO.	NO.	USED	DESCRIPTION
1	122-0320	1	Adapter, Oil Filter
2	122-0321	1	Gasket, Oil Filter Adapter Mounting
3	122-0323	1	Filter, Oil - Spin-on
4	122-0347	1	Seal, Air- Oil Filter
5	122-0360	1	Drain, Oil Filter
6	502-0053	1	Elbow, Street - 45°
7	SWITCH, LO	OW OIL PA	ESSURE
	309-0237	1	Spec J
	309-0322	1	Begin Spec K
8	800-0028	2	Screw, Cap - Hex Head (5/16- 18 x 1")
9	526-0065	2	Washer, Flat - Copper (21/64" ID x 9/16" OD x 1/16")
10	815-0194	2	Screw, Tapping - Hex Head (#10-32 x 3/8")

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
11	LEAD, ELE	CTRICAL -	LOW OIL PRESSURE SWITCH
	336-2379	1	Spec J
	336-3377	1	Begin Spec K
12	526-0066	1	Washer, Flat - Copper (25/64" ID x 9/16" OD x 1/16")
13	801-0050	1	Screw, Cap - Hex Head (3/8-24 x 1")
14	120 0140	1	Spring, Oil By-Pass Valve
15	120-0398	1	Valve, Oil By-Pass
16	850-0040	2	Washer, Lock - Spring (1/4")
17	800-0007	2	Screw, Cap - Hex Head (1/4-20 x 1")
18	120-0491	1	Pump, Oil (Components Not Sold Separately)
19	120-0161	1	Kit, Gasket - Oil Pump
20	CUP, OIL F	IATRI SMUS	KE - (Includes Screw Pipe and Cup)
	120-0400	1	Spec J and K
	120-0413	1	Begin Spec M

# CYLINDER BLOCK

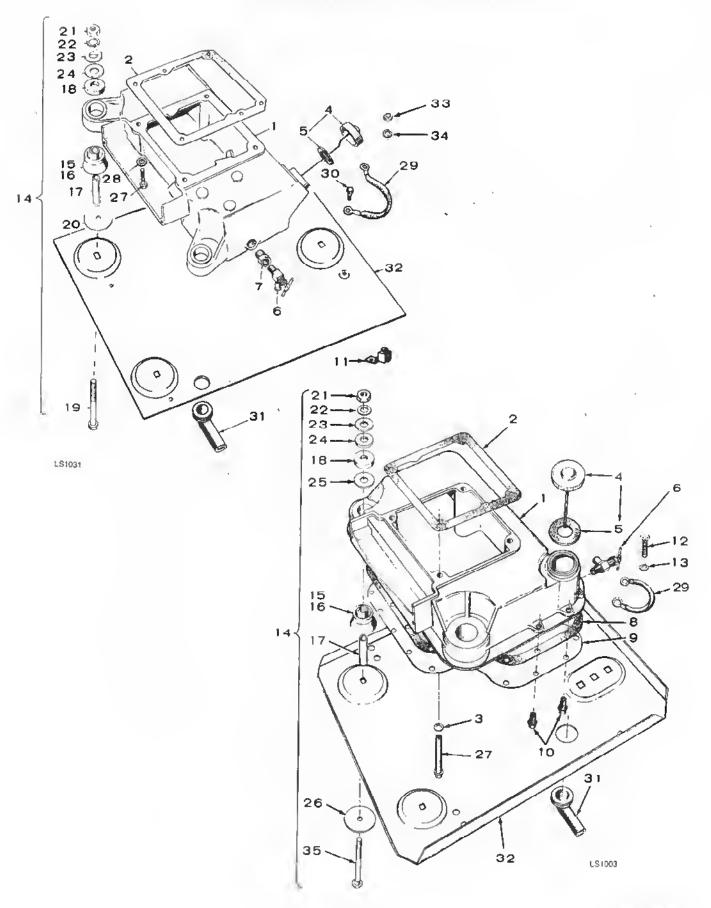


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# CYLINDER BLOCK

REF.	PART NO.	QTY. USED	PART DESCRIPTION	REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	110-2340	t	Block Assembly, Cylinder	25	INSERT, VAL	VE SEAT	- INTAKÉ
	* 10 00 10		(Includes Parts Marked ')		110-1933	2	'Standard
2	123-0954	1	Cap and Valve, Breather		110-1933-02	2	.002" Oversize
3	123-0952	1	'Tube, Breather		110-1933-05	2	.005" Oversize
4	BAFFLE, BRE				110-1933-10	2	.010" Oversize
,	123-0865	1	Spec J		110-1933-25	2	,025" Oversize
	123-1417	1	*Begin Spec K	26	'GUIDE, VALV	/E	
5	110-1624	2	Cover, Valve		110-1939	2	Exhaust
6	110-1720	2	Gasket, Valve Cover Mounting		110-2281	2	tntake
7	5 17-0048	1	*Plug, Expansion	27	110-0539	4	Spring, Valve
8	520-0736	5	'Stud, Bearing Plate Mounting	28	110-0639	8	Lock, Valve Spring
9	110-1731	2	Gasket, Cylinder Head	29	TAPPET, VAL	.VE	
-	110-1101	-	Mounting		115-0006	4	Standard
10	HEAD, CYLIN	NDER	##Outling		115-0006-05	4	.005" Oversize
10	TICAD, OTEN	VDCII	Spec J through N	30	110-0904	2	Rotator, Valve
	110-1912	1	Right Side	31	110-0893	2	Retainer, Valve Spring
	110-1913	1	Left Side	32	800-0011	2	Screw, Cap - Hex Head
	110-1913	'	Begin Spec P	02			(1/4-20 x 2" lg)
	140 0710		0 -	33	123-0951	1	Clamp, Loop · Breather
4.4	110-2713	2 1	Left and Right Side Screw, Tapping - Round	00	, 20 000.		Tube Cap
11	809-0035	1		34	123-0958	2	Screen, Breather Tube
4.0	DE40410 C	DANIZOLI	Head (#8 x 3/4" tg)	35	509-0117	1	Seal, "O" Ring - Breather
12	BEARING, C				000 0111		Tube
	101-0450	1	Standard	36	110-0068	2	'Gasket, Valve Guide -
	101-0450-02	1	.002" Undersize	30	110-0000	4.	Intake
	101-0450-10	1	.010" Undersize	37	STUD CVIIN	IDER HE	AD MOUNTING
	101-0450-20	1	.020" Undersize	31	520-0717	8	3/8 x 1-7/8" lg
	101-0450-30	1	.030" Undersize		520-0773	12	3/8 x 2-9/16" ig
13	104-0575	2	*Washer, Thrust - Crankshaft	38			ANGED CRANKSHAFT
			Bearing	36	101-0432	1	*Standard
14	101-0415	1	'Gasket, Bearing Plate		101-0432-02	1	.002" Undersize
15	101-0439	1	'Plate, Bearing - Rear		-	1	.010" Undersize
16	101-0405	2	Bearing, Camshaft		101-0432-10 101-0432-20	1	.020" Undersize
17	509-0041	1	Seal, Oil - Crankshalt			1	.030" Undersize
18	516-0072	4	Prin, Bearing Stop	20	101-0432-30 104-0776	As Reg	
19	104-0091	5	'Nut, Hex (3/8-24)	39		As neq	Pointer, Timing
20	526-0063	2	Washer, Flat (Copper) -	40	160-1190	2	Seal, Intake Valve
7			(17/64" ID x 7/16" OD	41	509-0090		
			x 1/32" Thk)	42	526-0250	20	Washer, Flat (.407" ID x
21	120-0680	1	'Tube, Oil - Crankcase			_	1" OD x 1/8" Thk)
22	VALVE INTA			43	526-0251	5	Washer, Ftat (.406" tD x
	110-1718	2	Begin Spec K		500 0000	0	.688" OD x .1345" Thk)
	110-1974	2	Spec J	44	526-0066	2	'Washer, Flat (Copper) -
23	110-1719	2	Valve, Exhaust				25/64" ID x 9/16" OD x
24	INSERT, VAL	VE SEAT	— EXHAUST		000 0010		1/16" Thk)
	110-1716	2	'Standard	45	800-0046	2	*Screw, Cap - Hex Head
	110-1716-02	2	.002" Oversize				(3/8-16 x 1/2" lg)
	110-1716-05	2	.005" Oversize	46	821-0010	1	Screw, Sell-Locking -
	110-1716-10	2	.010" Oversize				Hex Washer Head
	110-1716-25	2	.025" Oversize				(1/4-20 x 1/2" lg)
				47	104-0091	20	Nut, Hex (3/8-24)
				48	TUBE, BREA		
					503-0761	1	Spec J
					503-0857	1	Begin Spec K
				49	CLAMP, BRE		
					503-0760	2	Spec J
					503-0770	2	Begin Spec K
				* - Pa	rts Included in	110-2340	Cylinder Block Assembly.

# **OIL BASE & MOUNTING HARDWARE**

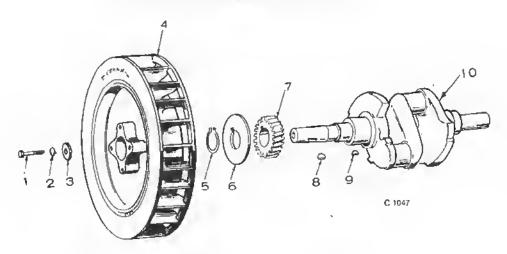


940-0222 (APRIL 1981)

# **OIL BASE & MOUNTING HARDWARE**

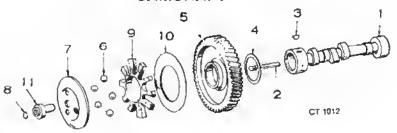
REF NO.	PART NO.	QTY. USED	PART DESCRIPTION	REF. NO.	PART NO.	OTY, USED	PART DESCRIPTION
				21	#NUT, HEX	(7/16" - 14)	
1	BASE, OIL 102-0801	1	Spec J and K		862-0004	3	Spec J and K
	102 0957	1	Begin Spec M (Includes Parts				Begin Spec M
	102 0557	,	Marked *)		862-0004	2	Engine End
2	102-0693	1	*Gasket, Oil Base		882-0004	1	Generator End (Loft Side)
3	526-0013	4	Washer, Flal (25/64" tD x		862-0004	1	Generator End (Right Side)
3	320.0013	-	1" OD x 1/16")	22	#WASHER,	LOCK - EIT	(7/16")
4	CAP AND IN	IDICATO	·		856-0012	3	Spec J and K
7	123-0489	1	Spec J and K				Begin Spec M
	123-1400	1	Begin Spec M		856-0012	2	Engine End
5	123-0191	1	Gaskel, Oil Fill Cap		856-0012	1	Generator End (Left Side)
6	504-0092	1	Valve, Oil Drain		856-0012	4	Generator End (Right Side)
7	505-0019	i	Reducer, Pipe (1/2" x 3/8") -	23	#WASHER,	FLAT (29/6	4" ID x 1-1/2" OD x 1/8")
,	500 0010	,	Spec J and K		526-0014	3	Spec J and K
8	102-0953	1	*Gasket, Oil Pan Mounting -				Begin Spec M
	102 0000		Begin Spec M		526-0014	2	Engine End
9	102-0889	1	*Pan, Oil Base - Bogin Spoc M		526-0014	1	Generator End (Left Side)
10	821-0018	20	*Screw, Cap - HWH		526-0014	1	Generalor End (Right Side)
10	021.0010	20	(1/4-20 x 5/8") - Begin Spec M	24	#WASHER,	FLAT (5/8"	ID x 1-1/2" OD x 1/16")
1.1	332-0142	1	Terminal, Solderless - Ground		526-0198	6	Spec J and K
12	800-0047	1	Screw, Cap · Hex Head				Begin Spec M
12	800.0041	*	(3/81-6 x 5/8") - Begin Spec M		526-0198	4	Engine End
13	856-0010	1	Washer, Lock - EIT		526-0198	2	Generator End (Left Side)
13	\$30.0010	,	(3/8") - Begin Spec M		526-0198	1	Generator End (Right Side)
4.4	BACKAGE	LABOUNA	RE MOUNTING (Includes Parts Marked #)	25	#WASHER.	FLAT	
14	402-0435	1	Spec J and K		526-0286	1	Generalor End (Left Side) -
	40/-04.55	'	Begin Spec M				Begin Spec M
	402-0477	1	Engine End		526-0286	1	Generator End (Right Side) -
	402-0477	1	Generalor End (Left Side)				Begin Spec M
	402-0478	1	Generalor End (Right Side)	26	856-0016	1	#Washer, Lock - EIT (5/8") -
15			ON - ENGINE END		-		Right Side Generator End -
13	402-0283	2	Spec J and K				Begin Spec M
	402-0283	2	Begin Spec M	27	SCREW, CA	AP - HEX H	EAD
16			ON - GENERATOR END		800-0051	4	3/8-16 x t-1/4" - Spec J and K
16	402-0284	1	Spec J and K		800-0064	4	3/8-16 x 4-1/2" - Begin Spec M
	402-0204		Begin Spec M	28	850-0050	4	Wastier, Lock - Spring (3/8")
	402-0283	1	Left Side	29	STRAP, GR	OUND	
	402-0283	1	Right Side		337-0049	1	Spec J and K
17	#SPACER, S		riigiii dide		337-0418	1	Begin Spec M
17	402-0290	3	Spec J and K	30	815-0350	t	Screw, Tapping - Slotted Head
	402-0290	3	Begin Spec M				(#10-32 x 3/8")
	402-0290	2	Engine End	31	122-0345	1	Hose, Oil Drain - Optional
	402-0290	1	Generator End (Left Side)	32	PLATE, MO	UNTING	
		1	Generator End (Right Side)		403-1219	1	Spec J and K
4.0	402-0290		Generator uno (mgnt sice)		403-1484	1	Begin Spec M
18	#SNUBBER		Spec J and K	33	862-0001	1	Nul, Hex (1/4-20) -
	402-0282	3	Begin Spec M	-	JUL 500.		Spec J and K
	400 0000	0	Engine End	34	856-0008	1	Washer, Lock - EIT
	402-0282	2	•	0-1	000 0000		(5/16") - Spec J and K
	402-0282	1	Generator End (Left Side)	35	#BOLT CA	RBIAGE 17	716-14 x 3-1/2") - Begin Spec M
	402-0282	1	Generator End (Right Side)	0,3	816-0206	2	Engine End
19	800-0082	3	#Screw Cap - Hex Head		816-0206	1	Generator End (Lell Side)
			(7/16-14 x 3-3/4") -		816-0206	1	Generator End (Right Side)
			Spec J and K		010.0400		methodores man friedly and
20	526-0195	3	#Washer, Flat (29/64" ID x				7.01.0
			3-1/4" OD x 1/8") -		aris included		
			Spec J and K	# - F	arts included	i in Hardwa	re Mounting Package

# CRANKSHAFT AND FLYWHEEL



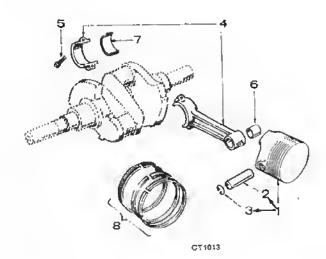
RÉF NO.	PART NO.	OTY. USEO	PART OESCRIPTION
1	104-0170	1	Screw, Cap - Hex Head (7/16-14 x 4" lg)
2	850-0055	1	Washer, Lock - Spring (7/16")
3	526-0262	1	Washer, Flat (15/32" ID x 1-1/4" OD x 1/4" Thk)
4	134-3333	1	Flywheel
5	518-0014	1	Ring, Retaining
6	104-0043	1	Washer, Gear
7	104-0032	1	Gear, Crankshaft
8	515-0227	1	Kit, Key
9	515-0001	1	Key, Woodruff
10	104-1314	1	Crankshatt

# CAMSHAFT



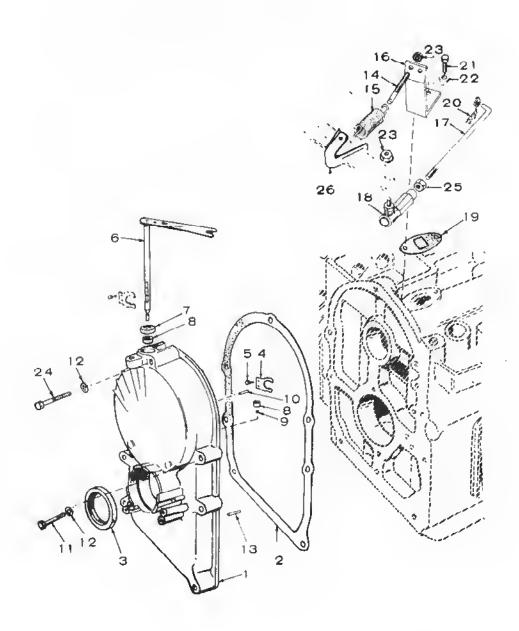
REF NO.	PART NO.	QTY. USED	PART DESCRIPTION	REF. NO.	PART NO.	OTY. USED	PART DESCRIPTION
1	105-0396	1	Camshalt (Includes Center	6	510-0015	10	Ball, Fly - Governor
			Pin)	7	150-1520	1	Cup, Governor
2	150-0075	1	Pin, Camshaft	8	150-0078	1	Ring, Retaining
3	515-0001	1	Key, Camshaft Gear	9	150-1257	1	'Spacer, Flyball
4	105-0541	1	Washer, Thrust	10	150-0077	1	'Plate, Flyball
5	105-0332	1	Gear Assembly, Camshatt (Includes Parts Marked ')	11 1 - Pa	150-1519 arts Included	1 in the 105	Hub, Governor Cup 0332 Camshatt Gear Assembly.

# **PISTON AND ROD**



REF	PART	QTY.	PART	REF	PART	QTY.	PART
NO.	NO.	USED	DESCRIPTION	NO.	NO.	USED	DESCRIPTION
1	PISTON AND	PIN (Inc	ludes Retaining Rings)	7	BEARING, H	ALF-CON	NECTING ROD
			Spec J through N		114-0188	4	Standard
	112-0180	2	Standard		114-0188-02	4	,002" Undersize
	112-0180-05	2	.005" Oversize		114-0188-10	4	.010" Undersize
	112-0180-10	2	.010" Oversize		114-0188-20	4	.020" Undersize
	112-0180-20	2	.020" Oversize		114-0188-30	4	.030" Undersize
	112-0180-30	2	.030" Oversize	8	RING SET, P	ISTON	
	112-0180-40	2	.040" Oversize				Spec J through N
			Begin Spec P		113-0165	2	Standard
	112-0185	2	Standard		113-0165-05	2	.005" Oversize
	112-0185-05	2	.005" Oversize		113-0165-10	2	.010" Oversize
	112-0185-10	2	.010" Oversize		113-0165-20	2	.020" Oversize
	112-0185-20	2	.020" Oversize		113-0165-30	2	.030" Oversize
	112-0185-30	2	.030" Oversize		113-0165-40	2	.040" Oversize
	112-0185-40	2	.040" Oversize				Begin Spec P
2	112-0112	2	Pin, Piston		113-0203	2	Standard
3	518-0294	4	Ring, Retaining - Piston Pin		113-0203-05	2	.005" Oversize
4	114-0203	2	Rod Assembly, Connecting		113-0203-10	2	.010" Oversize
5	805-0010	4	Bolt, Place		113-0203-20	2	.020" Oversize
6	114-0036	2	Bushing, Piston Pin		113-0203-30	2	.030" Oversize
_			-		113-0203-40	2	.040" Oversize

# **GEARCASE AND GOVERNOR**

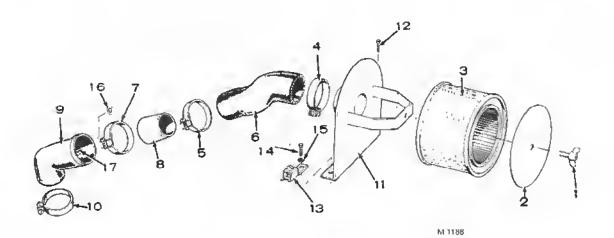


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#### **GEARCASE AND GOVERNOR**

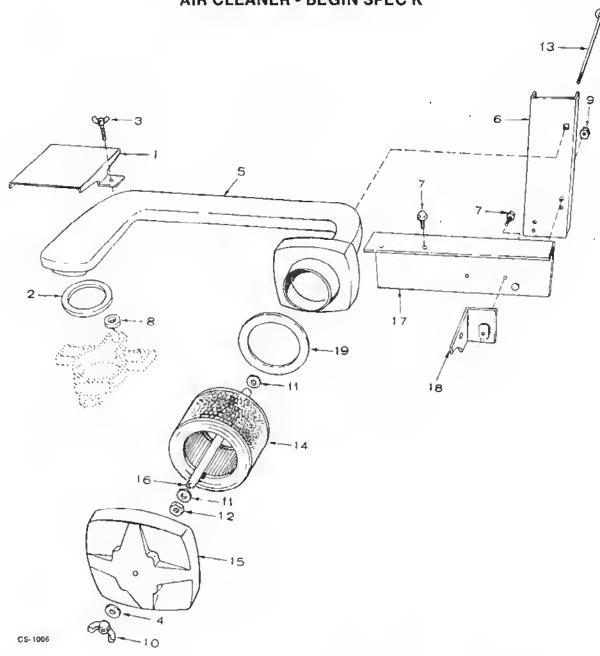
REF NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	103-0667	1	Cover Assembly, Gear (Includes Parts Marked *)
2	103-0408	1	Gasket, Gearcase Mounting
3	509-0040	1	*Seal, Oil
4	150-1187	i	Yoke, Governor
5	815-0046	,	*Screw. Machine - Pan Head
.,	613-0640	_	(#8-32 x 3/8" lg)
6	150-1542	1	*Arm and Shaft Assembly,
	130-1044		Governor
7	509-0008	1	'Seal, Oil
8	510-0013	2	*Bearing, Needle
9	510-0014	t	'Bearing, Ball - Governor Shaft
10	516-0130	1	'Pin, Governor Cup Stop
11	800-0032	4	Screw, Cap - Hex Head
	500 0002	,	Gearcase Mounting (5/16-18 x 1-3/4" long)
12	526-0065	6	Washer, Flat (Copper)
			Gearcase Mounting
			(21/64" 1D x 9/16" OD
			x 1/16" Thk)
13	516-0141	2	Pin, Gearcase Alignment
14	STUD, SPE	ED ADJUS	STMENT
	150-0796	1	Spec J
	150-0096	1	Begin Spec K
15	SPRING, G	OVERNOR	3
	150-0098	1	Spec J
	150-1612	1	Begin Spec K
16	150-1577	1	Bracket, Governor Mounting
17	ROD, GOV	ERNOR AF	RM TO CARBURETOR
	150-1478	1	Spec J
	150-0629	1	Begin Spec K
18	150-0639	1	Ball, Joint
19	149-0003	1	Gasket, Governor Bracket Mounting
20	518-0004	1	Clip, Retaining - Rod End
21	800-0004	2	Screw, Cap - Hex Head
			Governor Bracket Mounting
			(1/4-20 x 5/8" long)
22	526-0063	2	Washer, Flat (Copper)
			Governor Bracket Mounting (17/64" ID x 7/16" OD 1/32" Thk)
23	870-0131	1	Nut, Self Locking (1/4-20)
24	800-0034	1	Screw, Cap - Hex Head
			Gearcase Mtg. (5/16-18 x 2-1/4" long)
25	870-0053	1	Nut, Hex (#10-32)
26	150-0678	1	Ctip, Sensitivity

<sup>\* -</sup> Parts Included in 103-0667 Gearcase Assembly.



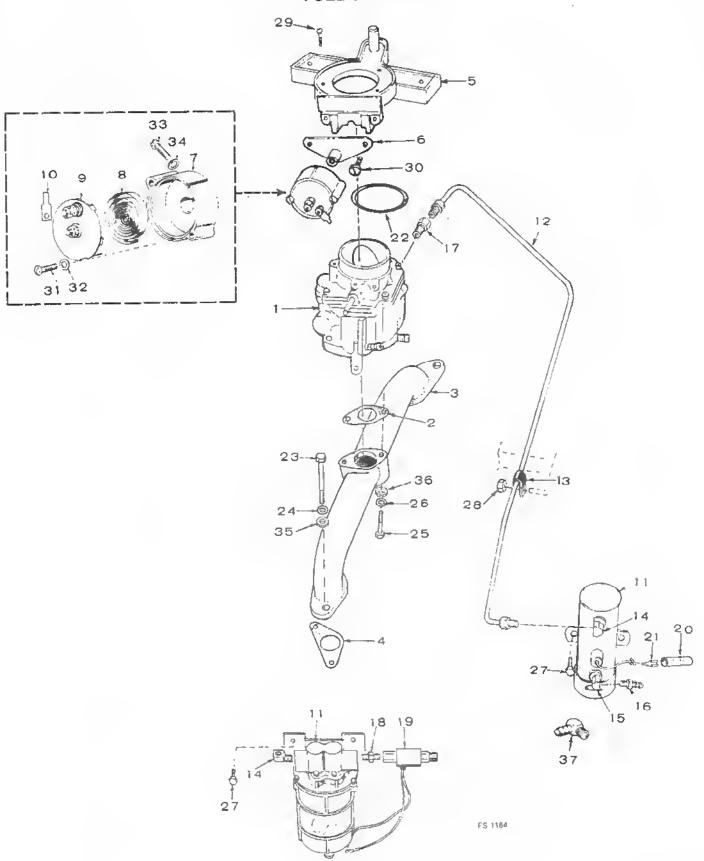
REF NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	518-0056	1	Screw, Wing (#10-32 x 1/2" lg)
2	140-1153	1	Cover, Air Cleaner
3	140-0495	1	Cartridge, Air Cleaner
4	503-0004	1	Clamp, Hose - Air Cleaner
5	503-0311	1	Clamp, Hose - Air Cleaner
6	503-0802	1	Hose, Air Cleaner
7	503-0274	1	Clamp, Hose - Steeve to Adapter Mounting
8	140-1240	1	Sleeve, Air Cleaner Hose
9	145-0504	1	Adapter, Carburetor Air Inlet
10	503-0107	1	Clamp, Air Intake Adapter Mounting
11	140-1173	1	Bracket, Air Cleaner
12	821-0009	1	Screw, Self Locking - Hex Head (1/4-20 x 3/8" lg)
13	332-0142	1	Terminal, Lug - Ground
14	821-0010	1	Screw, Self Locking - Hex Head (1/4-20 x 1/2" lg)
15	856-0006	1	Washer, Lock - External/Internal (1/4")
16	851-0011	1	Washer, Lock - Internal (1/2")
17	123-0733	1	Adapter, Tube - Breather Hose

#### AIR CLEANER - BEGIN SPEC K



REF NO.	PART NO.	QTY. USED	PART DESCRIPTION	REF NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	140-1520	3	Clamp, Air Duct	10	865-0019	1	Nut, Wing (1/4-20)
2	140-1502	1	Seal, Air Duct to Adapter	11	526-0158	2	Washer, Flat (17/64" ID x
3	518-0390	2	Screw, Wing (1/4-20 x 3/4")				5/8" OD x 1/16" Thk)
4	526-0021	1	Washer, Flat {17/64" 1D x	12	870-0212	1	Nut, Hex - Locking (1/4-20)
			3/4 OD x 1/16" Thk)	13	816-0070	1	Bolt, Carriage (1/4-20 x
5	140-1503	1	Duct, Air Cleaner				6-1/2")
6	140-1531	1	Bracket, Air Duct Support	14	140-0495	1	Element, Air Cleaner
7	821-0009	6	Screw, Cap - Hex Head	15	140-1504	1	Cover, Air Cleaner
			Locking (1/4-20 x 3/8")	16	140-1522	1	Spacer, Air Intake
8	140-1521	1	Seal, Air Duct to Breather	17	140-1529	1	Bracket, Air Intake Duct
			Port	18	140-1528	1	Brace, Air Intake Duct
9	870-0212	2	Nut. Hex - Locking 1/4-20	19	140-1533	2	Seal, Air Cleaner Element

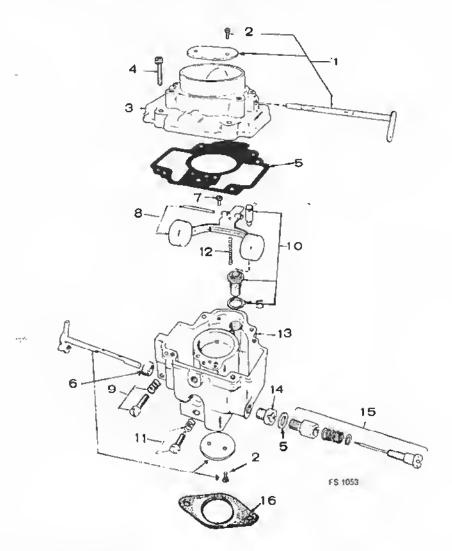
#### **FUEL SYSTEM**



#### **FUEL SYSTEM**

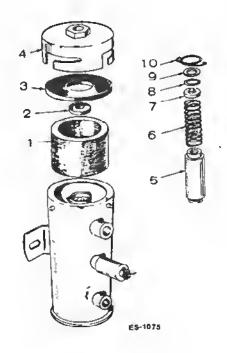
RÉF NO.	PART NO.	QTY. USED	PART DESCRIPTION	REF NO.	PART NO.	QTY. USED	PART DESCRIPTION
				22	509-0145	1	Seal, O-Ring -
1	146-0307	OR (See S	Separate Group for Components) Spec J	22	509-0145	'	Begin Spec K
		1	Begin Spec K	23	SCREW, CA	D NEVN	_
	146-0308	1	Gasket, Carburetor Mounting	23	800-0538	4	3/8-16 × 1-1/2" -
2	154-0733 MANIFOLD		Gasket, Carotretor Wounting		800-0538	4	Spec J
3	154-1861	1	Spec J		800-0068	4	3/8-16 x 3" -
		1	Begin Spec K		800-0050	4	Begin Spec K
4	154-1539 154-1483	2	Gasket, Intake Manifold	0.4	800-0050	4	Washer, Lock - Spring (3/8")
4	154-1463	2		24 25	SCREW, C4		
	140 4400	4	Mounting	∠5		2	5/16-18 x 2-3/4" -
5	140-1492	1	Adapter, Air Duct - Begin		800-0036	_	Spec J
	4040750	OLIOVE	Spec K		000 0006	2	5/16-18 x 2-1/2" -
6	ADAPTER,		Canal		800-0035	2	Begin Spec K
	153-0489	1	Spec J	20	050 0045		Washer, Lock - Spring
_	153-0499	1	Begin Spec K	26	850-0045	2	
7	153-0058	1	Housing, Choke	0.7	0005111 01	D LINE	(5/16")
8	153-0017	1	Element, Choke	27	SCREW, CA		1/4-20 x 3/8" - Spec J
9	153-0114	1	Cover, Choke		821-0009	2	1/4-20 x 3/8 - Spec 3 1/4-20 x 5/16" -
10	332-0527		Terminal, Lug		821-0008	2	Begin Spec K
11			RICAL (See Separate Group for	00	862-0015	1	Nut, Hex (5/16-18)
	Component		Ida Bartanana Cara I	28		-	Screw, Cap - Socket Head
	149-1553	1	Kit, Replacement - Spec J (Includes Parts Marked *)	29	804-0017	3	(#10-32 x 1/2")
	149-1541	1	*Begin Spec K	30	815-0359	2	Screw, Tapping - Hex with
12		PUMP TO	CARBURETOR				ET (#10-32 x 7/8")
	149-1417	1	Spec J	31	815-0285	2	Screw, Machine - Round Head
	149-1531	1	Begin Spec K				with ET (#8-32 x 5/16")
13	518-0350	1	Clamp, Loop - Fuel Line Insulated	32	526-0062	2	Washer, Flat - Brass (0.02" ID x 1/2" OD x 1/16")
14	502-0002	1	*Elbow, Inverted Male	33	815-0110	1	Screw, Machine - Fillister
15	502-0196	1	'Elbow, Street 90° -				Head (#10-32 x 7/8")
			Spec K	34	850-0030	1	Washer, Lock - Spring (#10)
16	502-0395	1	Connector, Hose - Spec K	35	526-0030	4	Washer, Flat (13/32" ID x
17	502-0003	1	Connector, Inverted Male				7/8" OD x 1/8")
18	502-0082	1	Nipple, Pipe - Spec J Only	36	526-0022	1	Washer, Flat (21/64" ID x
19	307-1257	1	Valve, Solenoid - Spec J Only				9/16" OD x 1/16")
20	332-1506	1	*Connector, Fuel Pump Lead Begin Spec K	37	502-0313	1	'Elbow, Adapter (90°) - Begin Spec M
21	332-0529	1	Terminal, Fuel Pump Lead - Begin Spec K	* - Par	ts Included in	the 149-1	553 Fuel Pump Replacement Kit.

# CARBURETOR PARTS (ADJUSTABLE MAIN JET)



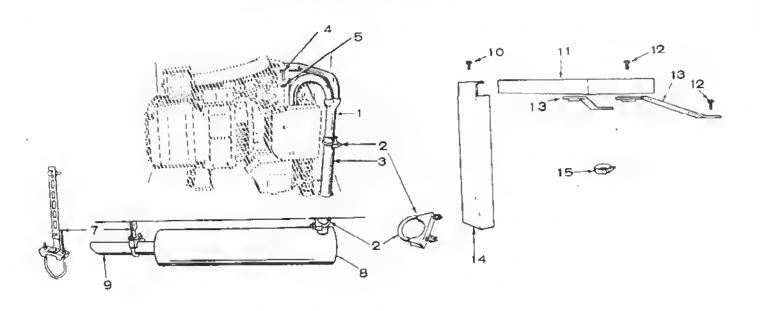
REF NO.	PART NO.	QTY, USED	PART DESCRIPTION	REF NO.	PART NO.	QTY.	PART DESCRIPTION
	CARBURETO	OR, COM	PLETE (Includes Mounting Gasket)				
	146-0307	1	Spec J	8	146-0262	1	Float Package
	146-0308	t	Begin Spec K	9	146-0261	1	Idle Speed Adjusting
1	CHOKE SHA	FT PACK	AGE				Screw Package
	146-0264	1	Spec J	10	146-0289	1	Valve and Seat Package
	146-0265	1	Begin Spec K	11	146-0209	1	tdle Needle Package
2	146-0142	4	Screw, Valve Mounting	12	146-0208	1	Spring, Buoyancy
3		1	Intake, Air (Not Sold Separately)	13		1	Body (Not Sold Separately)
4	146-0247	4	Screw, Body to Intake	14	JET. POWER		
5	146-0220	1	Kit, Gasket		146-0238	1	Spec J
6	THROTTLES	SHAFT PA	ACKAGE		146-0243	1	Begin Spec M
	146-0268	1	Spec J	15	146-0248	1	Power Needle Package
	146-0267	1	Begin Spec M	16	154-0733	1	Gasket, Carburetor Mounting
7	146-0222	1	Screw, Lever Pin		146-0290	1	Kit, Repair

# FUEL PUMP (ELECTRIC) - BEGIN SPEC K



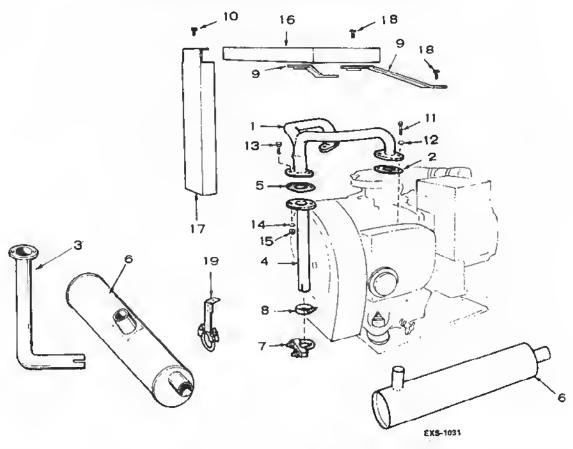
REF NO.	PART NO.	QTY. USED	PART DESCRIPTION			
	149-1541	1	Pump, Fuel			
1	149-1445	1	Filter			
2	149-1447	1	Magnet			
3	149-1446	1	Gasket, Cover			
4	149-1453	1	Cover			
5	149-1452	1	Plunger			
6	149-0767	1	Spring, Plunger Return			
7	149-1451	1	Spring Cup & Valve			
8	149-1450	1	Gasket, Spring Cup			
g	149-1449	1	Washer, Cup Gasket			
10	149-1448	1	Retainer, Cup & Plunger			

#### EXHAUST SYSTEM - SPEC J



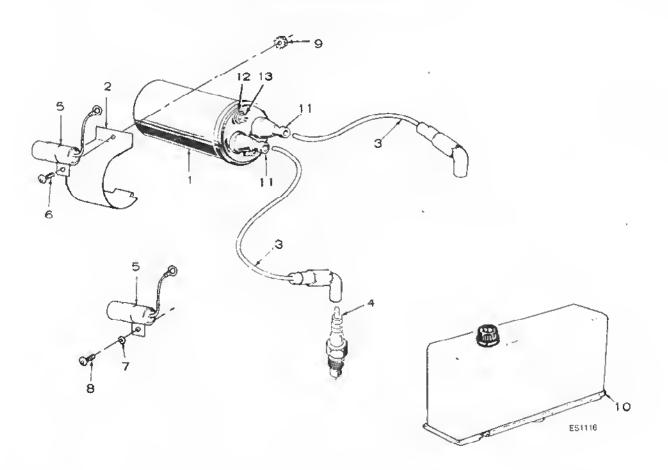
REE.	PART NO.	OTY. USED	PART DESCRIPTION	REF NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	154-1864	1	Manifold, Exhaust	10	800-0034	2	'Screw Cap - Hex Head (5/16-18 x 3/4") - Optional
2	155-1239	2	Clamp, Muffler - Optional	11	154-1888	1	'Shield, Heat - Exhaust -
3	154-1578	1	Tube, Exhaust - Optional	- ' '	134-1000	'	Optional
4	800-0512	4	Screw, Cap - Hex Head (5/16-18 x 1")	12	821-0010	3	'Screw, Cap - Hex Head (1/4-20 x 1/2") - Optional
5	850-0045	4	Washer, Lock-Spring (5/16")	- 40	451 4007		'Bracket, Heat Shield Mounting -
6	154-1482	2	Gasket, Exhaust Manifold	13	154-1887	2	Optional
7	155-1234	1	Bracket, Muffler Hanger - Optional	14	154-1915	1	Shield, Heat - Optional
8	155-1222	ŧ	Muffler, Exhaust - Optional	15	503-0107	1	'Clamp, Shield to Exhaust
9	155-1235	1	Tube, Muffler Exhaust ~ Optional	· . Pa	arts are for <b>U</b> l	. Listed an	Tube - Optional and CSA Certified Sets.

# EXHAUST SYSTEM - BEGIN SPEC K (UL LISTED AND CSA CERTIFIED)



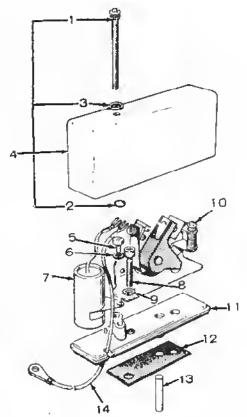
REF. ND.	PART NO.	QTY. USED	PART OESCRIPTION	REF NO.	PART NO.	DTY. USED	PART DESCRIPTION
1	154-1967	1	Manifold, Exhaust	10	800-0034	2	Screw, Cap - Hex Head
2	154-1482	2	Gasket, Exhaust Manifold				(5/16-18 x 3/4") - Optional
			Mounting	11	800-0512	4	Screw, Cap - Hex Head
3	154-2226	1	Tube, Exhaust (90° Bend) -				(5/16-18 x 1")
			Begin Spec M - Optional	12	850-0045	4	Washer, Lock-Spring (5/16")
4	TUBE, EXH	AUST - OP	PTIONAL	13	800-0030	2	Screw, Cap - Hex Head
	154-1917	1	Spec K				(5/16-18 x 1-1/4") - Optional
	154-2167	1	Begin Spec M	14	850-0045	2	Washer, Lock-Spring (5/16") -
5	154-2061	1	Gasket, Exhaust Tube -				Optional
			Optional	15	862-0015	2	Nut, Hex (5/16-18) - Optional
6	MUFFLER, I	EXHAUST	- OPTIONAL	16	154-1972	1	Shield, Heat (Manifold) -
	155-1258	1	End Inlet				Optional
	155-1910	1	Center Inlet	17	SHIELD, HE	AT (EXHA	(UST TUBE) - OPTIONAL
7	155-1239	1	Clamp, Muffler - Optional		154-1980	1	Spec K
8	503-0107	1	Clamp, Shield to Exhaust		154-2146	1	Begin Spec M
			Tube - Optional	18	821-0010	3	Screw, Cap - Hex Head
9	BRACKET, I	HEAT SHI	ELD MOUNTING - OPTIONAL				(1/4-20 x 1/2") - Optional
	154-1968	1	Right Side	19	155-1234	1	Bracket, Muffler Hanger -
	154-1069	1	Left Side				Optional

# IGNITION SYSTEM



REF.	PART NO.	QTY. USED	PART DESCRIPTION	REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1 2	166-0643 166-0588	1	Coil, Ignition Clamp, Ignition Coil Mounting	7	856-0003	1	Washer, Lock - External/Internal Condenser Mounting (#10)
3	LEAD, SPAR	K PLUG E	ELECTRICAL				Spec J
	167-1595	1	14-1/2" lg - Spec J	8	815-0350	1	Screw, Tapping - Hex Washer
	167-1596	1	7-1/2" tg - Spec J				Head - Condenser Mtg.
	167-1596	2	7-1/2"- Begin Spec K				(#10 32 x 3/8" lg) - Spec J
4	PLUG, SPAR	K		9	870-0131	1	Nut, Hex - Coil Bracket
	167-0247	2	Spec J				Mtg. and Condenser (#10-32)
	167-0292	2	Spec K through Spec N	10	160-1210	1	Box Assembly, Breaker •
	167-0291	2	Begin Spec P	_			Complete (See Separate
5	312-0017	1	Condenser, Ignition (.5 MFD)				Group for Components)
6	821-0004	1	Screw, Cap - HWH (#10-32 x	11	160 0558	2	Nipple, Spark Plug Cable
			5/16")	12	850-2005	1	Washer, Flat (Special)
			•	13	166-0554	1	Nut, Head (Special)

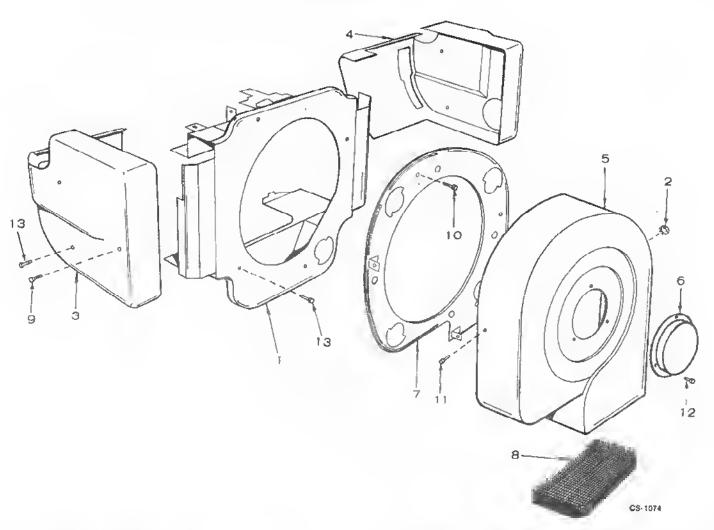
#### **BREAKER BOX ASSEMBLY**



ES-1057

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION	REF.	PART NO.	QTY. USED	PART DESCRIPTION
	160-1210	1	Box, Breaker (Includes Parts Marked ')	. 8	802-0034	2	*Screw, Cap (1/4-20 x 3/4") - Socket Head
1	802-0022	1	'Screw, Cap - Hex Socket	9	850-0040	2	'Washer, Lock (1/4")
			(#10-24 x 1-1/2")	10	160-1183	1	'Point Set, Breaker
2	509-0065	1	'Retainer ("O" Ring)	11	160-1219	1	'Base, Breaker
3	526-0008	1	'Washer, Flat (13/64" ID x	12	160-1150	1	*Gasket, Breaker Box
			7/16" OD x 1/32" Thk)	13	160-1151	1	Plunger, Breaker Points
4	160-1285	í	'Cover, Breaker Box	14	336-2378	1	Lead, Breaker Box to Coil
5	815-0358	1	"Screw, Cap (#8-32 x 5/16") - Slotted		160-1213		Tune Up Kit (Includes Points and Condenser)
6	850-0025	1	*Washer, Lock (#8)				·
7	312-0196	1	*Condenser	' - F	arts Included	l in 160-12	10 Breaker Box.

# AIR HOUSING



REF. NO.	PART NO.	QTY. UŞED	PART DESCRIPTION	REF. NQ.	PART NO.	QTY. USED	PART DESCRIPTION
1	HOUSING, I	BLOWER		9	821-0010	2	Screw, Self-Locking - Hex
	134-3312	1	Spec J through N				Head - Cylinder Air Housing
	134-4095	1	Begin Spec P				Mounting (1/4-20 x 1/2" lg)
2	517-0021	1	Plug, Button	10	821-0010	4	Screw, Self-Locking - Hex
3	HOUSING,	CYLINDER	AIR (LEFT SIDE)				Head - Scrott Backplate
	134-2755	1	Spec J through N				Mounting (1/4-20 x 1/2" lg)
	134-3617	1	Begin Spec P	11	821-0010	5	Şcrew, Çap - HWH
4	HOUSING, 0	CYLINDER	AIR (RIGHT SIDE)				(1/4-20 x 3/8")
	134-2752	1	Spec J through N	12	821-0009	3	Screw, Self-Locking - Hex
	134-3618	3	Begin Spec P				Head - Scrott Cover Mounting
5	134-2761	1	Scroll, Air (Includes Guard)				(1/4-20 x 3/8" lg)
6	134-3119	1	Cover, Scroll	13	815-0261	6	Screw, Tapping - Hex Head -
7	t34-2747	1	Backplate, Scroll				Cytinder Air Housing
8	134-2763	1	Guard, Scroll				Mounting (1/4-20 x 7/16" lg)